

Cold – Drawing Wire Die -PCD

Item	Drawing No	$d^{\pm 0.01}$	d1	$d2^{-0.2}$	$d3^{\pm 0.2}$	$h^{\pm 0.2}$	$h1^{-0.2}$	$h2^{\pm 0.1}$	$h3^{\pm 0.2}$	$h4^{\pm 0.2}$	R1	R2	α°
1	P5000-1759/1	2.55	-	60	6	40	15	1	1	15	-	2	16
2	P5000-1759/1	3.15	-	60	6	40	15	1	1	15	-	2	16
3	P5000-1759/1	3.45	-	60	6	40	15	1	1	15	-	2	16
4	P5000-1759/1	3.95	-	60	6	40	15	1	1	15	-	2	16
5	P5000-1759/1	4.75	-	60	8	40	15	2	2	15	-	2	16
6	P5000-1759/1	4.95	-	60	8	40	15	2	2	15	-	2	16
7	P5000-1759/1	5.25	-	60	8	40	15	2	2	15	-	2	16
8	P5000-1759/1	5.55	-	60	8	40	15	2	2	15	-	2	16
9	P5000-1759/1	5.95	-	60	8	40	15	2	2	15	-	2	16
10	P5000-1759/1	6.10	-	60	10	40	20	2	2	15	-	2	16
11	P5000-1759/1	6.65	-	60	10	40	20	2	2	15	-	2	16
12	P5000-1759/1	6.95	-	60	10	40	20	3	2	15	-	2	16
13	P5000-1759/1	7.35	-	60	10	40	20	3	2	15	-	2	16
14	P5000-1759/1	7.95	-	60	10	40	20	3	2	15	-	2	16
15	P5000-1759/1	8.95	-	60	12	40	20	3	2	15	-	2	16
16	P5000-1759/1	9.95	-	60	12	40	20	3	2	15	-	2	16